MRF Glass in the Northeast

Results of MRF Glass Survey
Project of NERC's Glass Committee
October 2018



Image Courtesy of Six-Pac Recycling



What is NERC

 Promote waste prevention, toxics reduction, reuse, recycling and organics recovery.

 11 Northeast states traditional area of focus, and several national programs

Membership organization: government, nonprofit & private sectors



Decision to Conduct NERC's MRF Glass Survey

Developed Glass Committee – August 2017

 Committee 17 Members—Government, Industry, Non-profits, consultants

• Identified primary problem with the region's glass is the material coming from MRFs

Conducted Survey - February 2017 – June 2018



Northeast Region

11 States – CT, DE, ME, MD, MA, NH, NJ, NY, PA, RI, & VT

5 Bottle Bill States – CT, ME, MA, NY, & VT

3 States with Glass Container Disposal Bans

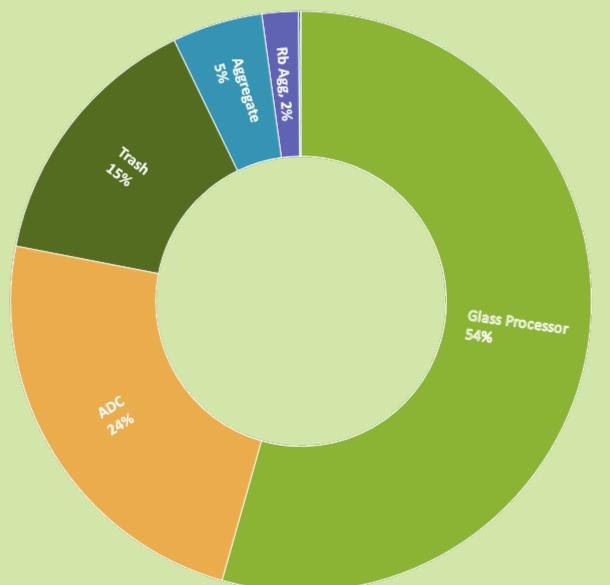
7 States with Glass Container Recycling Requirements

Report Contents

- Demographics
- Recycling Collection Methods
- Glass Processing
- Glass Cleaning
- Quality of Processed Glass
- Quantity of Recycled Glass
- Changes in Recycling Markets & Effect on Glass Recycling
- MRF Issues with Recycling Glass

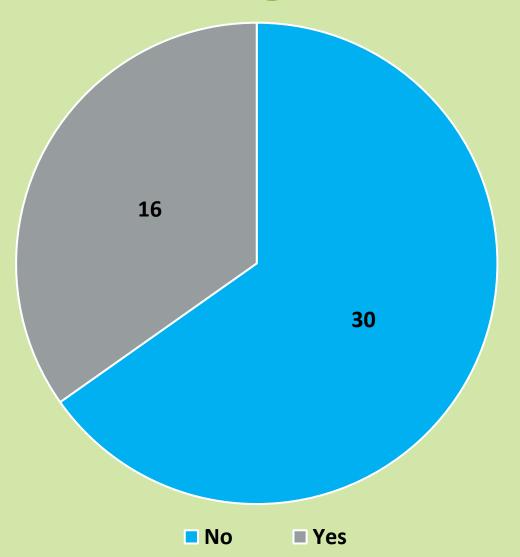


Reported End Destinations of MRF Glass



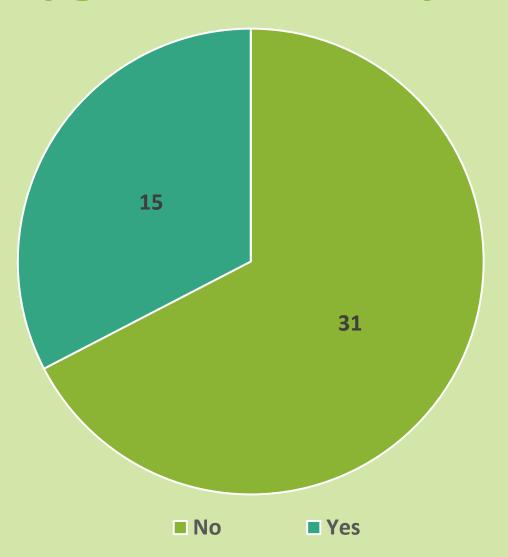


Additional Cleaning of Glass at MRFs





MRFs Made Upgrades to Facility in Past 3 Years



Comparison of Six MRFs with Lowest % of NGR & Fines

0% - 10% Total NGR & Fines	Type of Recycling Collection Program	Cleaning System(s)	Upgrades Made in Past Three Years
0	Source Separated at Curbside & Facility & Drop Off Locations	Pickers	No
0	Source Separated at Curbside & Facility		No
3	Dual Stream	Pickers, Glass Breaker, & Vibratory Screen	Yes
5	Dual Stream & Source Separated at Facility	Vibratory Screen & Optical Sorter	Yes
		Glass Breaker, Vibratory Screen, & Vacuum System Post Vibratory Screen	Yes
10	Single Stream		
10	Single Stream & Dual Stream	Trommel & Glass Breaker	Yes

Northeast Glass Markets

In 2017

Seven glass manufacturing facilities—and eleven glass processing facilities

In 2018

 New England Closures – One & Only glass container manufacturer and two glass processing facilities..

Conclusions

 MRFs w/ lowest % NGR and fines – cleaner materials and updated glass cleaning equipment.

 MRF glass end markets depend on local processors and manufacturers (200 – 500 mile radius).



Conclusions Continued

More glass processing capacity needed in New England.

 Greater emphasis needed—measuring & reducing contamination, and cleaning glass.

 MRF Glass Survey Report URL -<u>https://nerc.org/documents/Glass/Northeast%20Recycling%20</u>
 Council%20-%20MRF%20Glass%20Survey%20Report.pdf



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